



Dart Hawkesbury
1270 Aberdeen St
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Canada

Tel (613) 632-5200

137481 0,12 (D)

D3580-1
Job Sheet 167697

Part No: D3580-1

Job Qty: 10 ea

Part Name: Joggle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/7/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/6/17	0.00	0.00	Start Up Waterjet1		SC
100	Waterjet	10 pcs		11/6/17	0.00	0.19	Waterjet1		SC DAS
120	QC	10 pcs		11/6/17	0.00	0.00	QC8		38
130	Small Fab	10 pcs		11/7/17	0.01	0.32	Small Fab		DAS-89
140	QC	10 pcs		11/7/17	0.00	0.00	QC5		38
150	Packaging	10 pcs		11/7/17	0.00	0.00	Packaging3	57040 NOV 17 2017	9-89 DAS
160	QC21-SA	10 Ea		11/7/17	0.00	0.00	QC21		6 9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	9-89	NOV 17 2017
90-Start up Operation	M304S18GA	0	127	0	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Joggle Bracket	0.194inches	+ 0.005 - 0.001	0.199 0.193	
2	Joggle Bracket	1.750inches	± 0.030	1.780 1.720	
3	Joggle Bracket	0.750inches	± 0.030	0.780 0.720	
4	Joggle Bracket	0.294inches	± 0.010	0.304 0.284	

Plex 11/6/17 8:51 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S007583



Joggle Bracket

PART NO: D3580-1
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/08/17
Job No: 167697

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